

Work Order ID 57461

April 7, 2010 10:11:50 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Item Name: Deck Plate

Stop



Start Date: 4/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 4/12/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: CZ Date: 10/4/07 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject, Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	----------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-616	E

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

8/10/04/26

for BG 10/04/26

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

= 7 m - 1

10/04/26

(2x)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/04/26

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
	Memo	0.00							
	Identify and pack for shipping as per PPP D350-616-015								
	Location: <u>31</u>								
	PPP Rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Memo	0.00							
	Quality Control								

10-4-27

10/04/28

MF

10-4-27

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 4/07/10

Required Date: 4/12/10

Start Qty: 2.00

Required Qty: 2.00

AN960J10 10X



Purchased No

110 Each 0.0000 20.0000

Washer

D2344 1X



Manufactured No

110 Each 6.0000 2.0000

Litter Deck Plate, 350

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST224

55736 ✓

6

6

Manufactured No

110 Each 31.0000 8.0000

D2348 4X



Wearplate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST011

39666 ✓

31

31

Manufactured No

110 Each 7.0000 2.0000

D2353 1X



Stiffener

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST224

39639 ✓

7

7

20X m-l 10/04/26

2X m-l 10/04/26

8X m-l 10/04/26

2X m-l 10/04/26

Dart Aerospace Ltd

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
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Start Qty: 2.00

Required Qty: 2.00

D2364 1X
 Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 5.0000 2.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST225

55737 ✓

5

5

Manufactured No

110

Each

8.0000

4.0000



D2365 2X
 Wearplate

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST012

41424 ✓

8

8

Manufactured No

110

Each

9.0000

2.0000



D2369 1X
 Deck Plate Locator Brackets

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST241B

55738 ✓

9

9

2X m-10/04/26

4X m-10/04/26

2X m-10/04/26

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

D23693

1x



Deck Plate Locator Brackets

Manufactured No 110 Each 10.0000 2.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST241B

55739 ✓

10

10

2x m-h 6/10/12/26

D3494-1

1x



Stub Cover

Manufactured No 110 Each 9.0000 2.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST224

56520 ✓

9

9

2x m-h 6/10/12/26

MS20426AD4-5

25x



Rivet

Purchased No 110 Each 6,153.000 50.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST317

6733 ✓

6874

6153

1171

4982

50x m-h

6/10/12/26

April 7, 2010 10:11:49 AM

Shop Packet Print

Page 3

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-6 25X Purchased No 110 Each 3,719.000 50.0000



Rivet

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST317

3719

110139 ✓

3719

110

Each

1,325.000

12.0000

50 x m-l 10/04/26

MS20426AD5-7 6X

Purchased

No



Rivet

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST317

1325

101340

1025

7681 ✓

300

110

Each

1,427.000

12.0000

12 x m-l 10/04/26

MS20426AD5-8 6X

Purchased

No



Rivet

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST317

1427

4533 ✓

1427

12 x m-l 10/04/26

April 7, 2010 10:11:49 AM

Shop Packet Print

Page 4

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Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

15x

Purchased

No

110

Each

143.0000

30.0000



Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST322

143

111359 ✓

143

30x m-l 10/04/26

MS20601-AD4W3

30x

Purchased

No

110

Each

228.0000

60.0000



Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST322

228

111359 ✓

28

1113899 ✓

200

60x m-l 10/04/26

MS21042L3

6x

Purchased

No

110

Each

1,355.000

12.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST300

1355

113537 ✓

371

113644 ✓

984

12x m-l 10/04/26

Dart Aerospace Ltd

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 4/07/10

Required Date: 4/12/10

Start Qty: 2.00

Required Qty: 2.00

MS24693-C273

6x

Purchased

No

110

Each

40.0000

12.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST310

40

111072 ✓

40

110

Each

80.0000

44.0000

MS24693-C48

22x

Purchased

No



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST318

80

111383 ✓

80

110

Each

58.0000

8.0000

MS35207-264

4x

Purchased

No



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST295

58

109031

8

111359 ✓

50

12 x m-h 10/04/26

44x m-h 10/04/26

8x m-h 10/04/26

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Shop Packet Print

Page 6

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
			D2344	DECK PLATE (AFT)
			D2348	WEAR PLATE (KEY WAY)
			D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
			D2364	DECK PLATE (FWD)
			D2365	WEAR PLATE (PIP PIN)
			D2369-1	LOCATOR PLATE
			D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
			D3494-1	STUB COVER
			MS20426AD4-5	RIVET
			MS20426AD4-6	RIVET
			MS20426AD5-7	RIVET
			MS20426AD5-8	RIVET
			MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
			MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
			MS21042L3	NUT (or MS21042-3)
			MS24693-C273	SCREW (or MS24693-273)
			MS24693-C48	SCREW (or MS24693-48)
			MS35207-264	SCREW
			NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: 5826-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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